

Work Order ID 67942

Tuesday, April 05, 2011 10:08:17 AM



Page 1

Item ID: D350-636-215

Accept



Setup Start



Revision ID:

Item Name: Skidtube STD LH, Deluxe

Stop



Start Date: 4/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-04-08 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

H

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPPD350-636-215 CHG001

Subalos

CK for BG 11/04/08

110

Assemble as per dwg

0.00



HandFinish

Hand Finishing

Memo

0.00

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-015 as per IIN-D350-636 page:15-16-17-20

11/04/07

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

Memo

0.00

Subalos

④

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 67942

Page 2

Tuesday, April 05, 2011 10:08:17 AM

Item ID: D350-636-215

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD LH, Deluxe

Start Date: 4/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 150 | | 0.00 | | | | | | | |
| | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D350-636-215 Location: _____ PPP rev: _____ | | | | | | | | |
| 160 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

CK 11/04/08

MF

11-04-08

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

Tuesday, April 05, 2011 10:08:23 AM

Page 1

Work Order ID: 67942

Parent Item: D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe

Start Date: 4/4/2011


Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00


Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|---|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D350-636-015 | | Manufactured | No | | | 110 | Each | 1.0000 | 1 | 1 | | | |
|  | | | | | | | | | | | | | |
| Skidtube STD w/ Training Wearplates, LH | | | | | | | | | | | | | |


| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|--|
| FG072 | 1 | |
| 64950 | 1 | |

| | | | | | | | | | | | | | |
|---|--|--------------|----|--|--|-----|------|---------|---|---|--|--|--|
| D350-636-101 | | Manufactured | No | | | 110 | Each | 17.0000 | 1 | 1 | | | |
|  | | | | | | | | | | | | | |
| Toe Step, LH/RH | | | | | | | | | | | | | |


| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|----|--|
| FG021 | 17 | |
| 26089 | 7 | |
| 67316 | 10 | |

| | | | | | | | | | | | | | |
|---|--|--------------|----|--|--|-----|------|---------|---|---|--|--|--|
| D350-636-105A | | Manufactured | No | | | 110 | Each | 12.0000 | 1 | 1 | | | |
|  | | | | | | | | | | | | | |
| Wedge Installation | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|----|--|
| FG021 | 12 | |
| 51959 | 2 | |
| 54958 | 4 | |
| 67317 | 6 | |

| | | | | | | | | | | | | | |
|---|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D350-636-109 | | Manufactured | No | | | 110 | Each | 8.0000 | 1 | 1 | | | |
|  | | | | | | | | | | | | | |
| Tow Ring Installation | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
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| | | |
|-------|---|--|
| FG022 | 8 | |
| 67205 | 4 | |
| 67318 | 4 | |

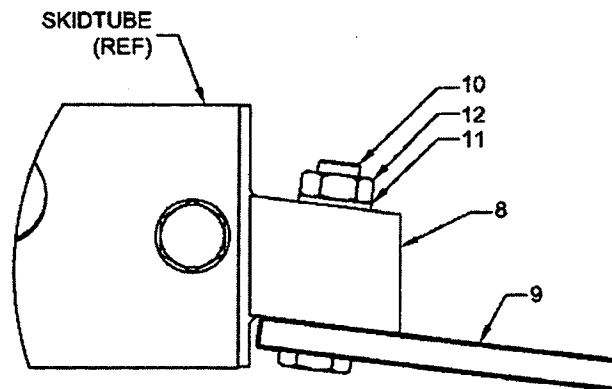
| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

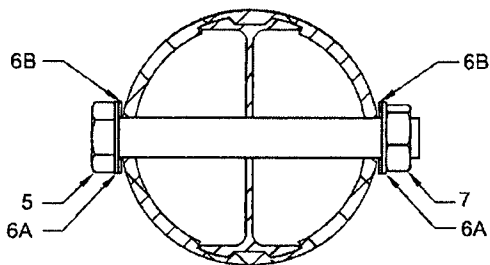
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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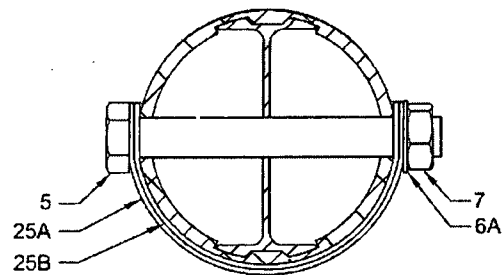
NOTE: Date & initial all entries



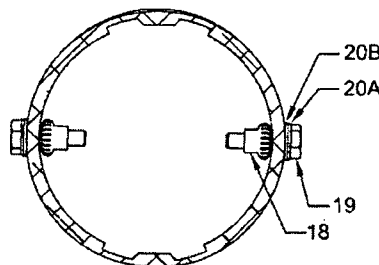
DETAIL D
1 PL PER SKIDTUBE



SECTION E-E
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 003 ONLY)



SECTION Q-Q
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 004 OR SUBSEQUENT)



SECTION F-F
2 PL PER SKIDTUBE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO A AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 67942

PI 11-04-5

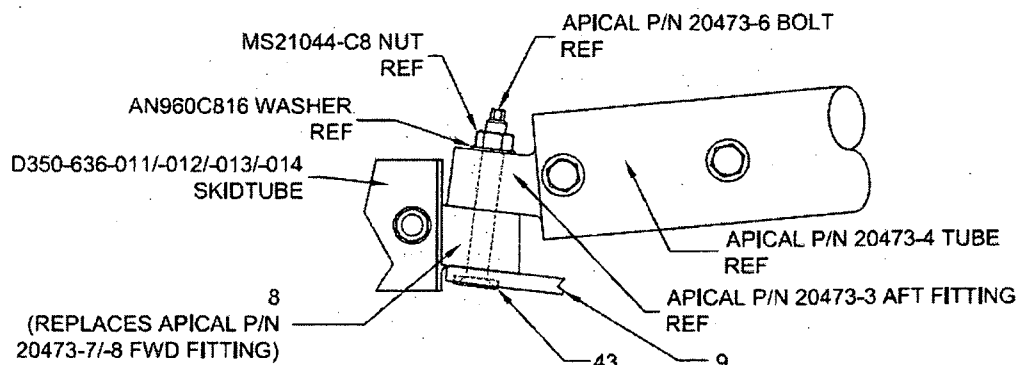
| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

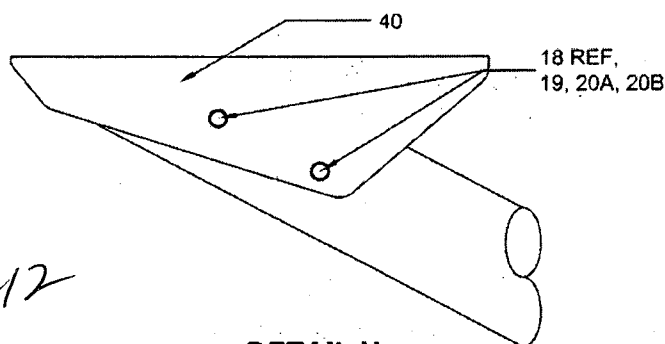
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

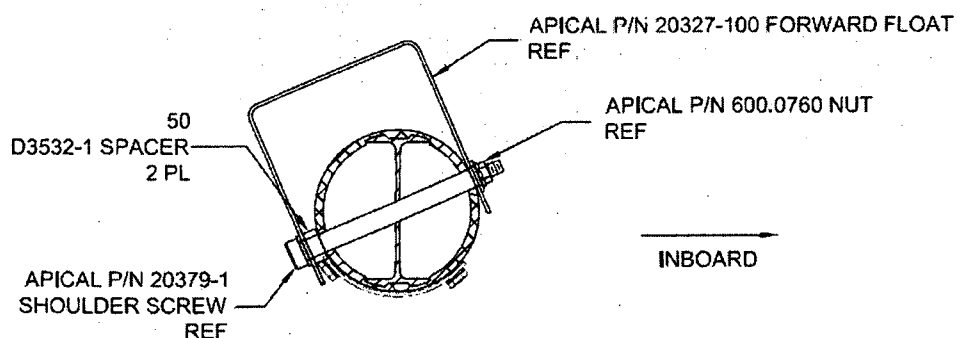


DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE

w/0 47942



SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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Revision: H
Date: 10.07.26

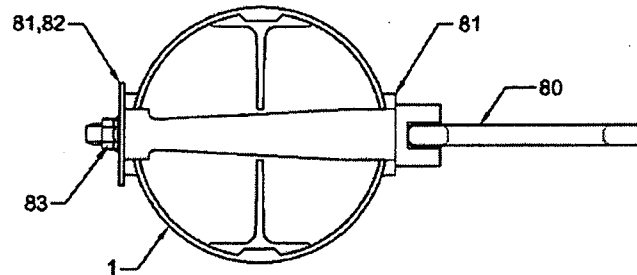
| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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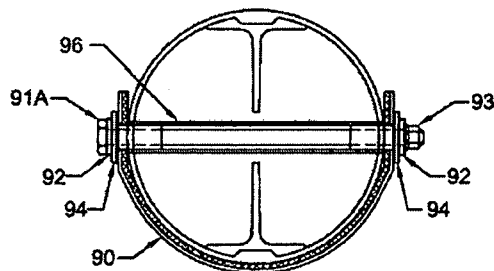
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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NOTE: Date & initial all entries



SECTION R-R
SHOWN WITH DRILLED Ø0.625" HOLE &
D350-636-109 TOW RING KIT

w/o 47942



SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

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Revision: **H**
Date: 10.07.26

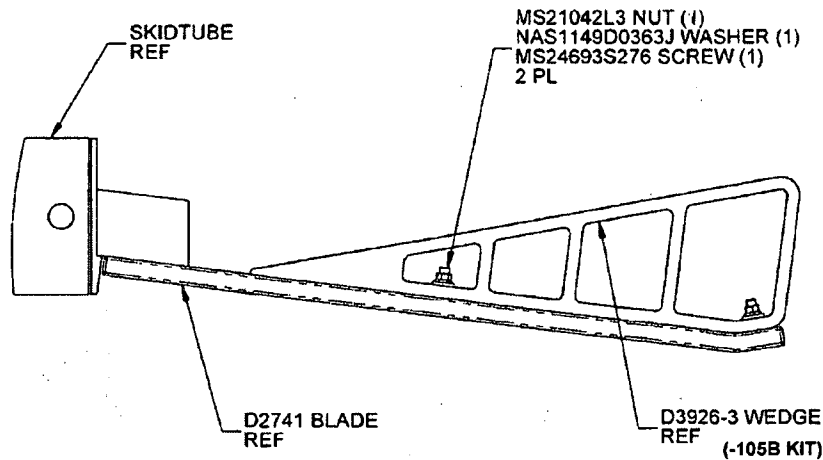
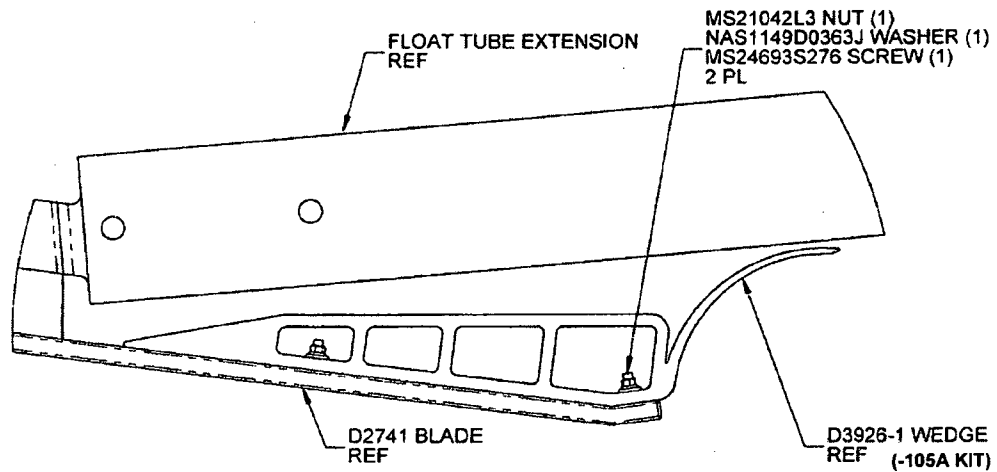
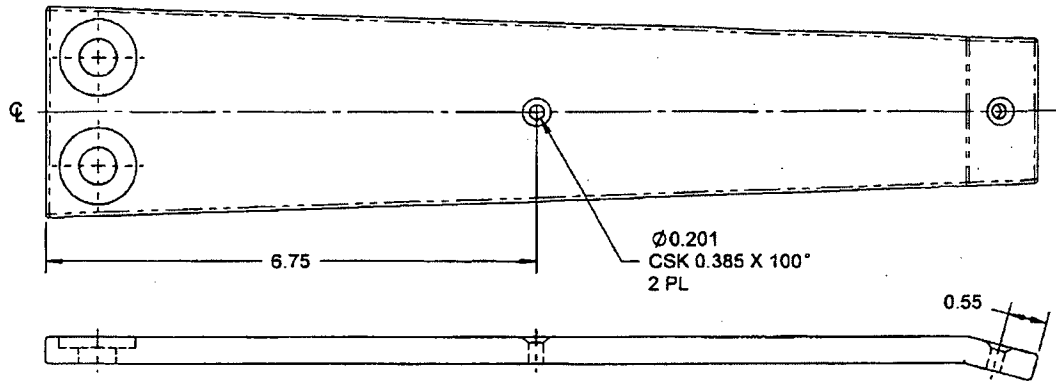
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NOTE: Date & initial all entries



u/0 67942

Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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Revision: H
Date: 10.07.26

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